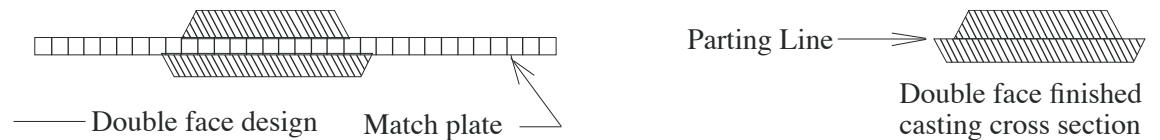




Technical Definitions , Abbreviations and Symbols (Continued)

Definitions

5. **Match Plate** -- The permanent production tooling which has been created from the master pattern.
6. **Nested** -- the nesting concept has two or more castings that have been designed to interlock on a bar to provide a continuous design when they are placed (nested) in a series.
7. **Parting Line** -- That line developed on the casting where the two halves of a sand mold come together. Normally the widest part of the casting's cross section.



8. **Stub** -- The stub is that part of a spear or finial that fits into a tube opening. The stub is most always tapered and contains drafts. i.e. the stub may be a tapered 7/8 inch square to fit into a 1 inch tubing that has 1/16 inch wall thickness,

Abbreviations:

1. **lbs** -- Weight of the casting in pounds.
2. **Kgs** -- Weight of the casting in kilograms.
3. **in** -- Dimension of the casting in inches.
4. **cm** -- Dimension of the casting in centimeters.
5. **DF** -- Double face. Indicates that the casting has the similar type of surface and design on both sides of the piece.



6. **SF** -- Single face. Indicates that the casting may have some detail on the back side of the piece, but much less than the front side of the piece.



7. **FB** -- Flat back. Indicates that the casting is flat on the back side.



8. **SBO** -- Side Backed Out. Indicates that the casting has been lightened by "scooping" out the back side of the piece. The back side has no detail or design.

